

Sustainability & Availability Improvements from Light Source Technology Enhancements

Billy Tang¹, Jeff Koch², John Cahill², David Manley², Siqui Luo², Josh Thornes², Arash Malekahmadi², Ayush Garg², Will Conley²

¹ASML- Cymer Light Sources, Shanghai, China

²ASML- Cymer Light Sources, San Diego, CA, USA



Presentation Agenda

- **Net Zero 2040 Commitment**
- Cymer Light Sources Introduction
- Cymer Sustainability Initiatives
- Gas Reduction
- Neon Recapture
- Helium Elimination
- Power Efficiency
- Water Use & Reduction
- Long Life Modules + Reuse
- Reducing cost of ownership
- Summary

Cymer Net Zero 2040 Commitment

Cymer is committed, as part of ASML, to reach net zero greenhouse gas emissions from product use by 2040

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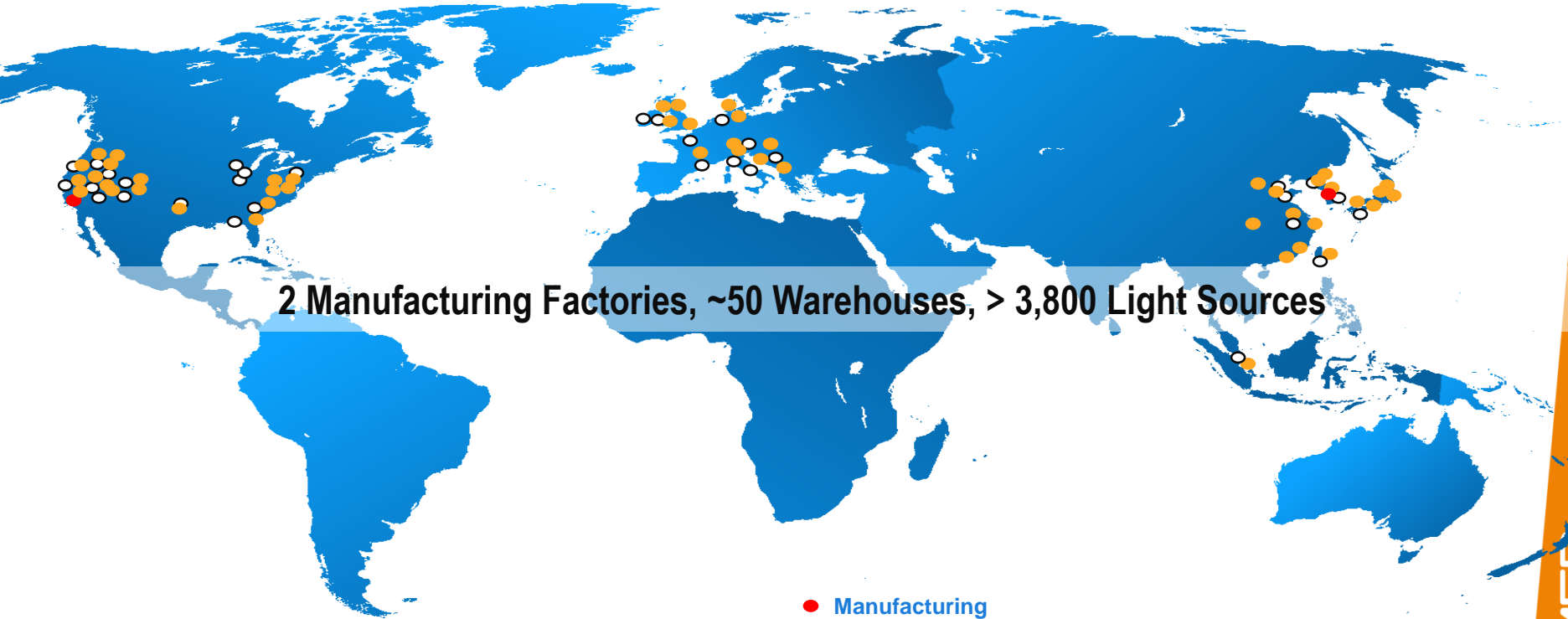
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Cymer Light Source

- World leader in **lithography light sources** that are used to pattern semiconductor chips
- **Division of ASML** one of the world's leading manufacturers of chip-making equipment



Global sales, service and support



2 Manufacturing Factories, ~50 Warehouses, > 3,800 Light Sources

- Manufacturing
- Warehouse/Spares Stocking Locations
- Field Support

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Cymer Sustainability Initiatives

Delivering Cost Reduction & Reduced Consumption



Electricity

Power for discharge and system control



Long life modules & Reuse

Discharge and optical modules



Water

Used for cooling of laser components



Gas

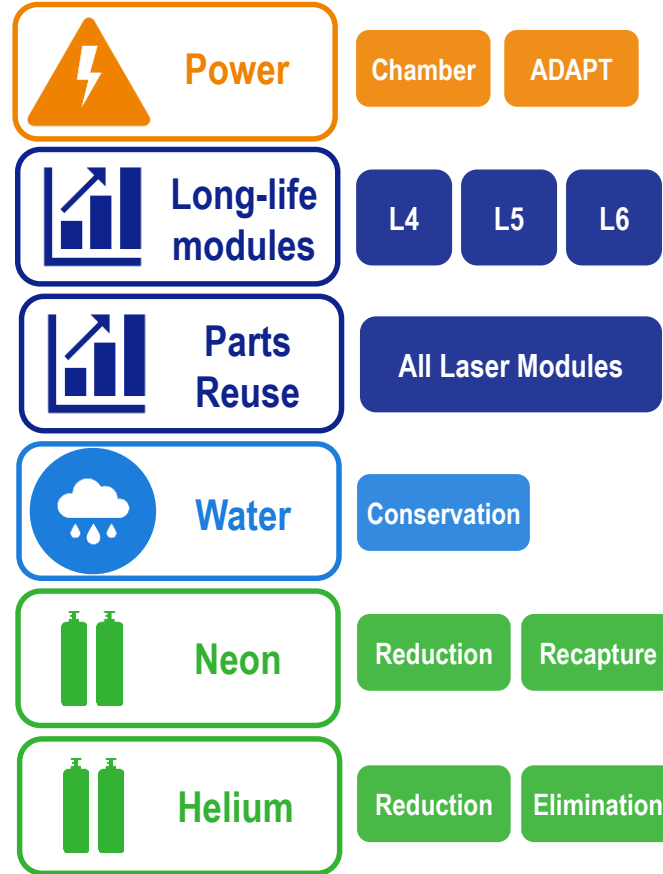
Helium as a purge gas, Neon gas mixtures to fuel discharge

Cymer is committed to reducing the chipmaker operating costs, environmental footprint, and business continuity risks by delivering sustainability solutions

Sustainability and Cost Reduction Initiatives

Cost savings from reduced operational expense and increased availability

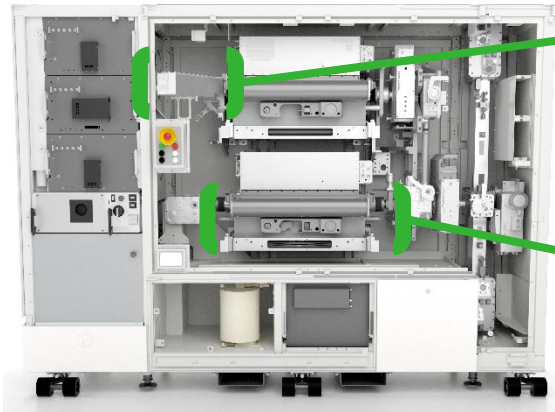
Protection against supply continuity, price spikes, and increased business continuity



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Green Technology: Gas Reduction



Helium is used as a because of its high thermal stability for the line narrowing module (LNM) for ELS 7010 and XL series

Neon gas mixtures are used to fuel the discharge

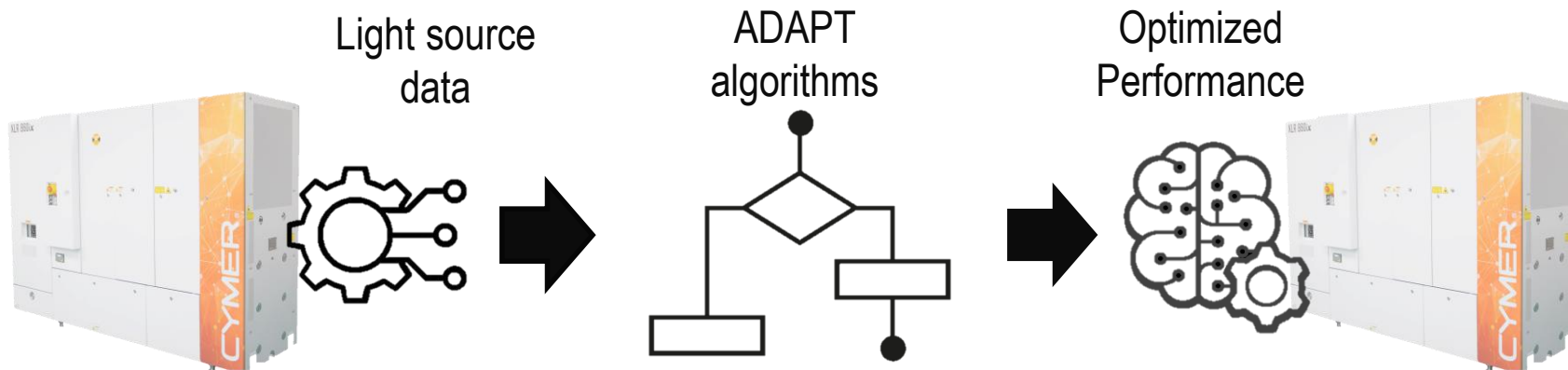
- Bi-mix: **Ar/Ne, Kr/Ne**
- Tri-mix: **Ar/F₂/Ne, Kr/F₂/Ne**



Reduce Neon gas usage and completely remove the need for Helium

Green Technology: ADAPT

Automated Data Analysis and Performance Tuning



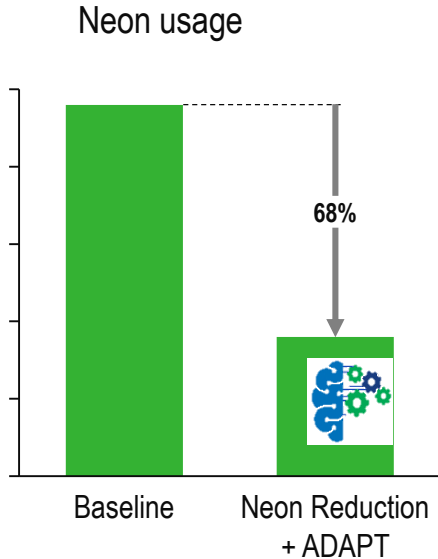
ADAPT takes today's light source that simply reports data

Applies machine learning via algorithms

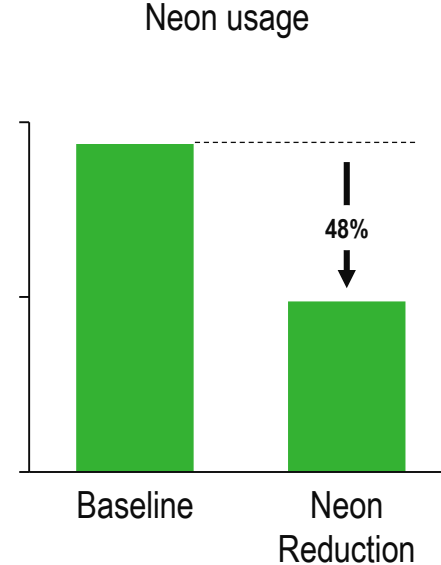
To transform the light source into an intelligent machine

Green Technology: ArF/KrF Neon Reduction

ArF Neon reduction and savings



KrF Neon reduction and savings



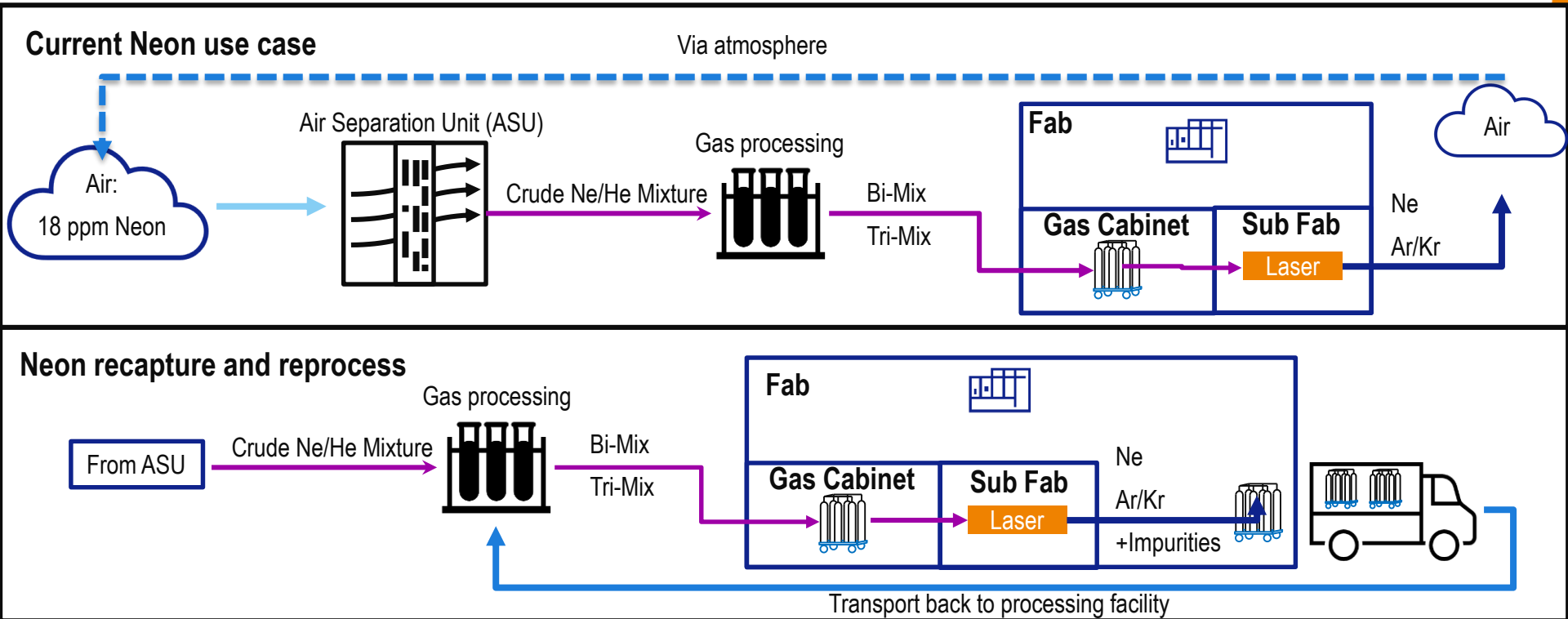
>60% reduction of Ne usage with Reduction + ADAPT
Recapture & Reprocessing Ensures Price Stability, Supply Continuity

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Neon Recapture

Recapture and Reprocessing Process Flow



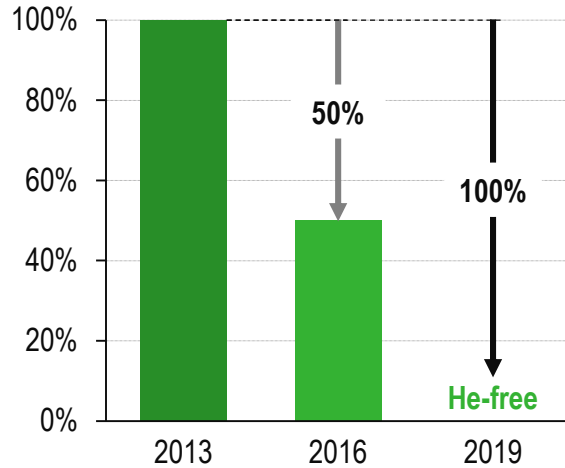
90% exhaust gas could be recaptured and reprocessed
Gas quality and supply security can be guaranteed

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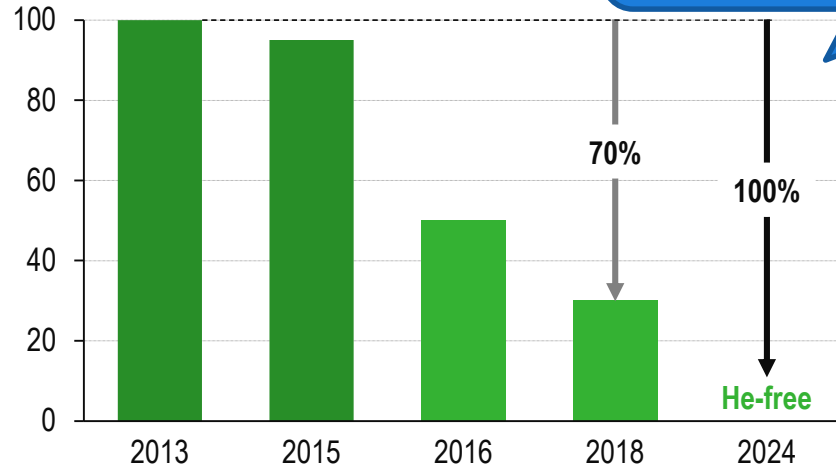
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Green Technology: Helium Elimination

KrF Helium usage (%)



ArF Helium usage (%)



Note that He free is already available for certain ArF laser models. Release for all ArF models to be complete 2024



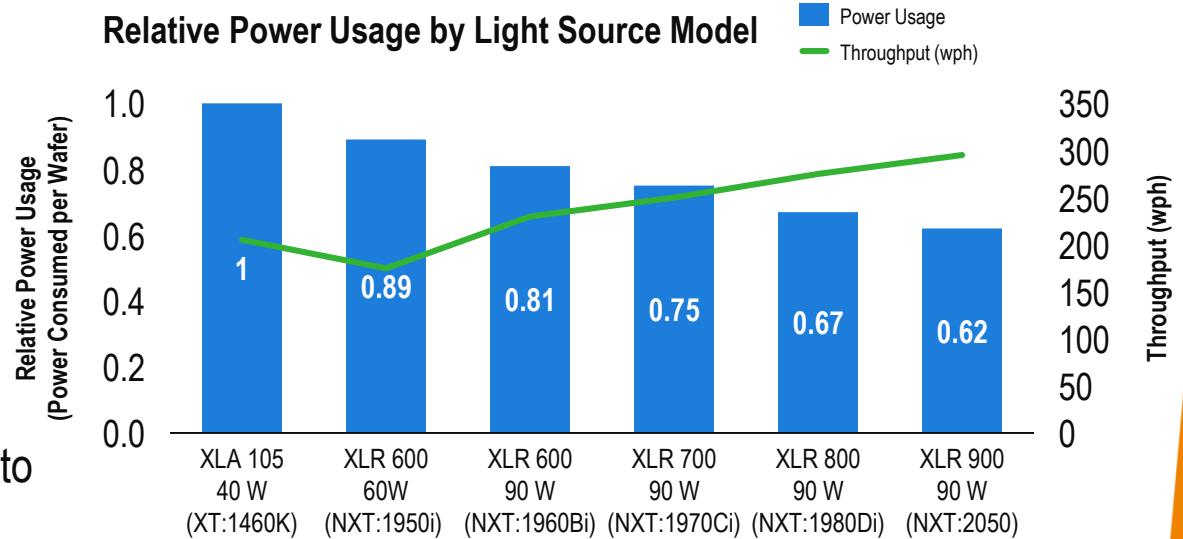
Released multiple solutions to reduce and completely remove the need for Helium

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Green Technology: ArFi Power Efficiency Improvement

- Cymer has improved energy efficiency ratio since the first generation of ArF lightsources through its dual chamber (MOPA) technology
- Chamber and ADAPT technologies further contribute to efficiency increase by reducing power consumption

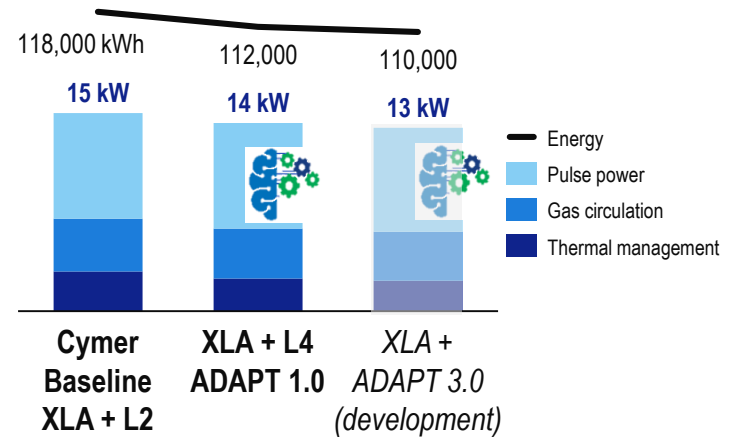


Light source output improving without increasing power consumption

Green Technology: ArF Dry (XLA) Energy Usage Reduction

- ADAPT reduces power consumption by modulating the temperature and gas circulation control
- ~6000kWh annual savings per laser
- In addition, the fab electrical requirement for chilled water is reduced

Average power and annual energy consumption

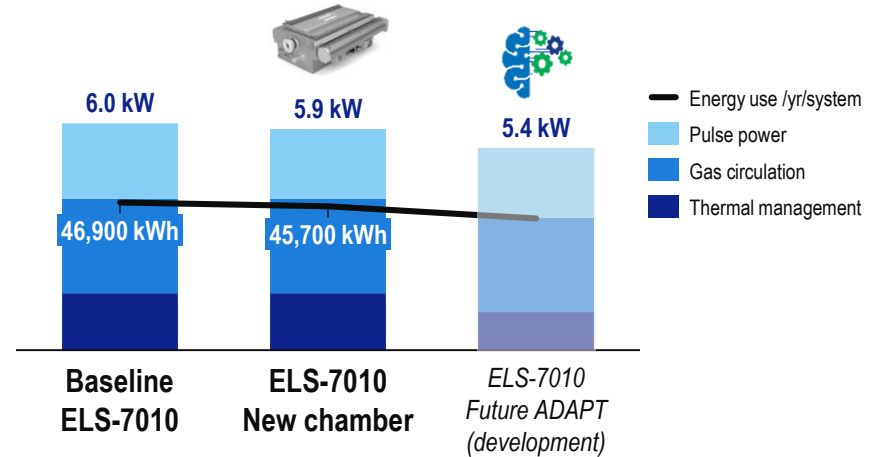


>5% energy savings via chamber improvement and ADAPT

Green Technology: KrF Energy Usage Reduction

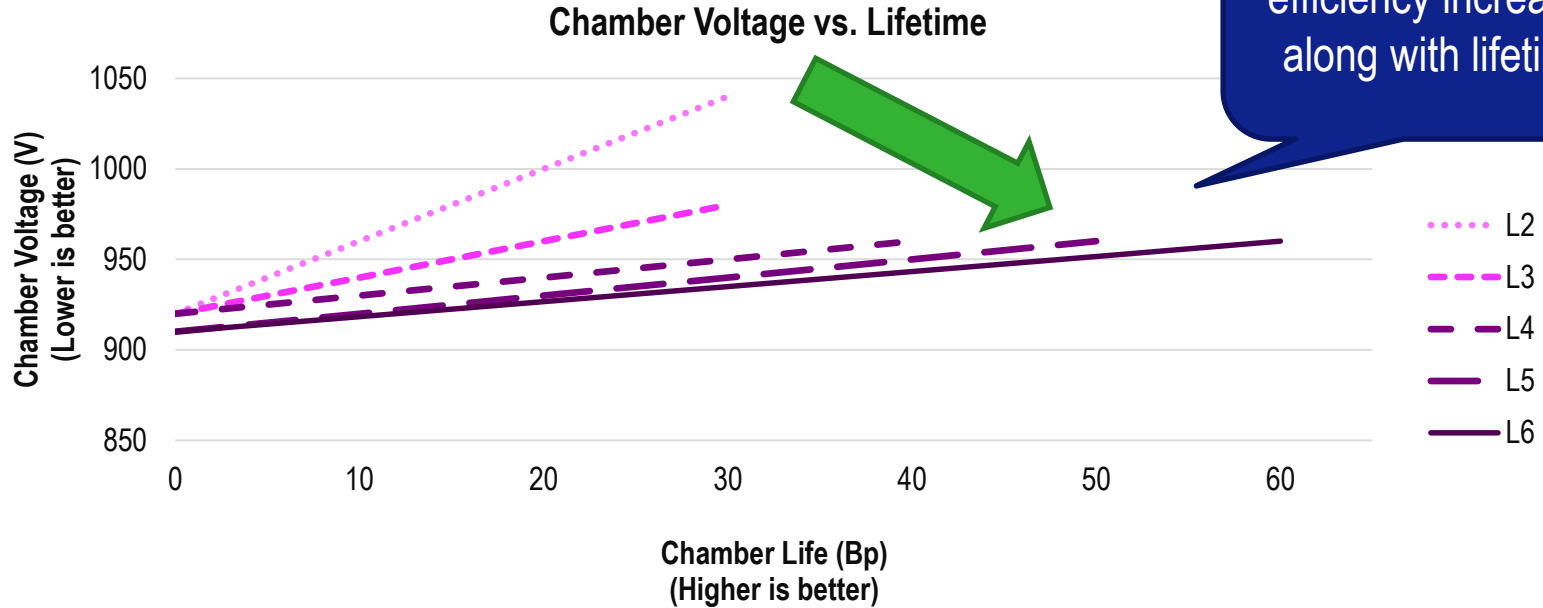
- New long-life chamber reduced power consumption via lower Voltage
- Energy reduction from chamber results in ~1200kWh annual savings per laser
- **Future ADAPT** technologies will continue extending savings

Average power and energy consumption



~8% less energy use via chamber improvements and ADAPT

Green Technology: Chamber Energy Efficiency

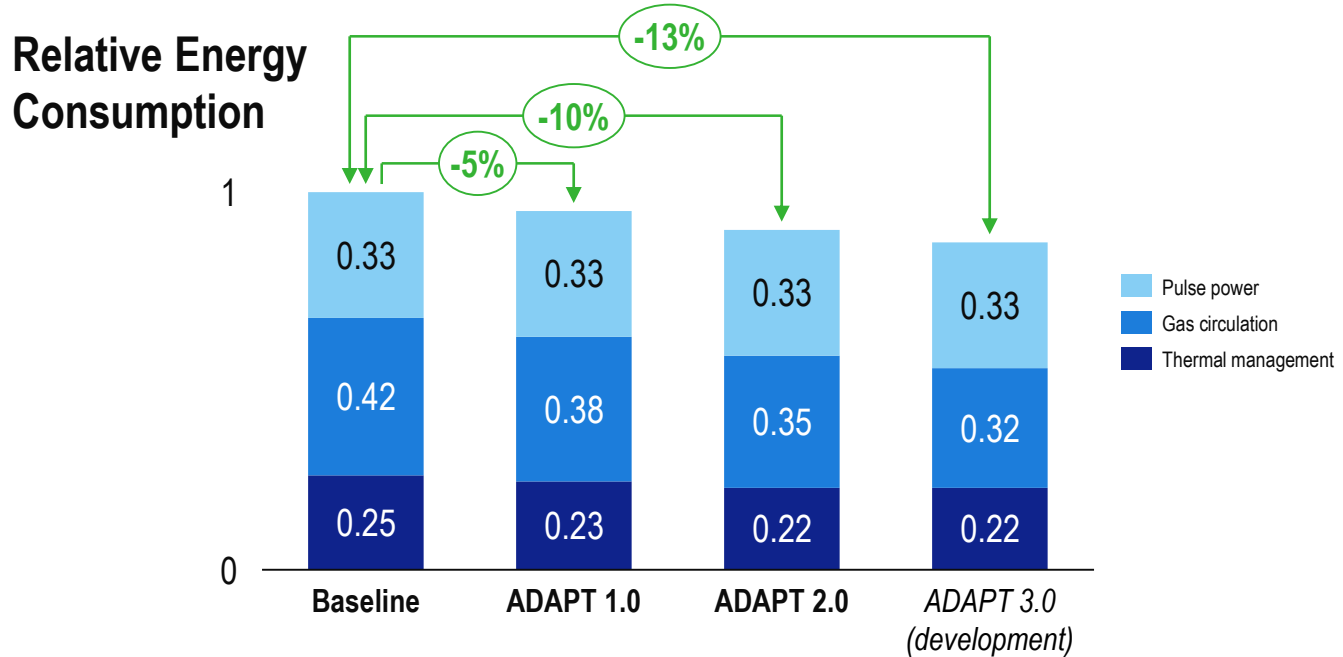


Chamber energy efficiency increases along with lifetime



Chamber energy efficiency increasing with each generation

Green Technology: **ADAPT** Energy Savings



ADAPT enabling power savings of >10%

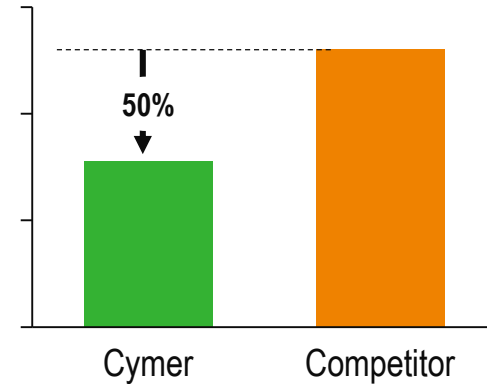
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Green Technology: Efficient Water Use & Reduction

- Cooling water is used to dissipate heat from the chambers
- Cymer's ArFi chamber technology uses **efficient heat exchange technology** in addition to ADAPT's algorithm for thermal management

Cooling water flow



50% less cooling water use than the competitor

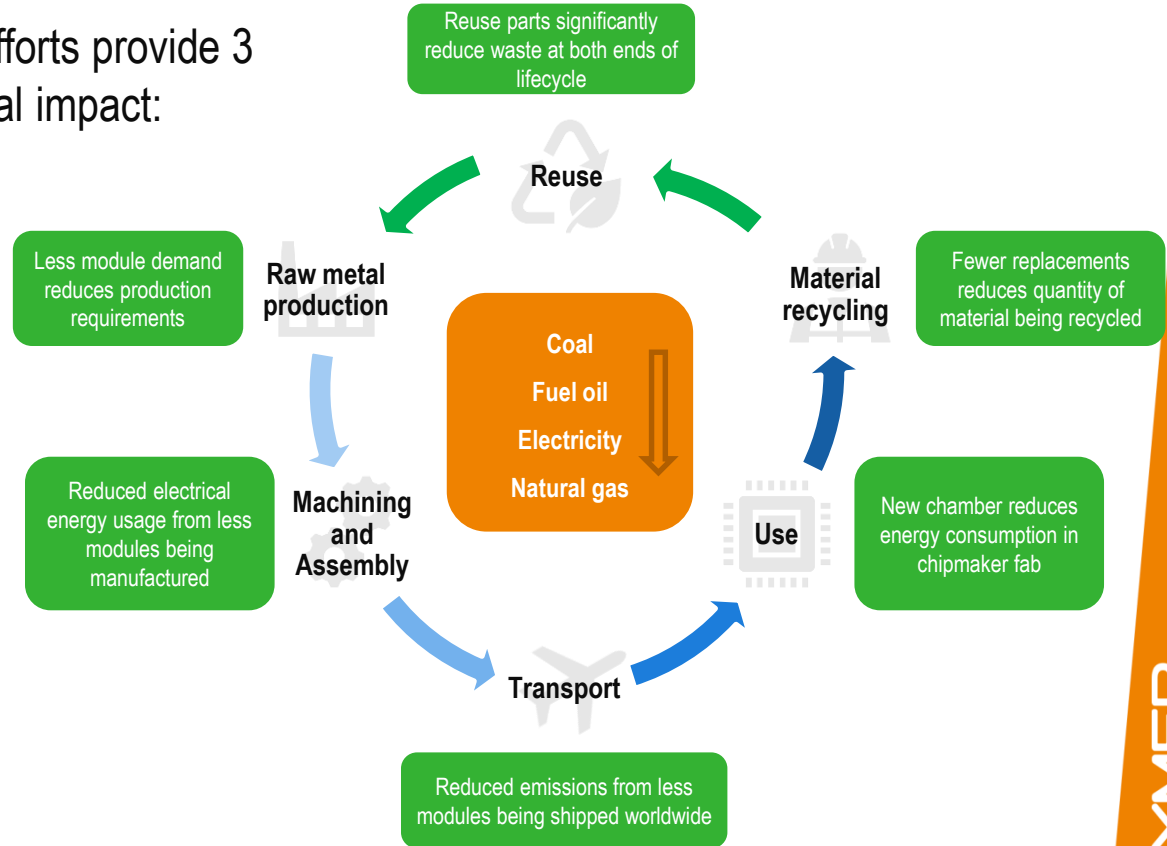
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Green Technology: Long Life Modules + Reuse

Technology improvements & reuse efforts provide 3 main benefits to reduce environmental impact:

1. Cymer reuse applies to ~45% of laser parts, reducing resources needed for new manufacturing & waste at end-of-life
2. Improved design in new modules increases overall system wall-plug efficiency (input to output power ratio)
3. Longer replacement interval means reduced service events and their associated environmental impact



Cymer Reclaim Part Weight Analysis

The analysis includes reuse in fabricated part weight, annual average based actual module completions

	Annual Avg (Mod Count)	Reclaim/module (Avg) (lbs)	Reclaim Total (Avg) (lbs)
SSPPM	1,092	24	28440
Chambers	2,349	280	839440
Optics	3,286	18	65016

- Cymer annual reuse average is 423,154 kg in fabricated Aluminum parts
 - *This is roughly equal to the weight of 11 New York City subway cars*



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- Cymer's re-use of Aluminum also equates to an off-set of ~8M kg of CO² released into the atmosphere
 - *This is enough gas to fill 7,956 hot air balloons (1 Ton of CO₂ gas can fill one 500 cubic meter hot air balloon)*

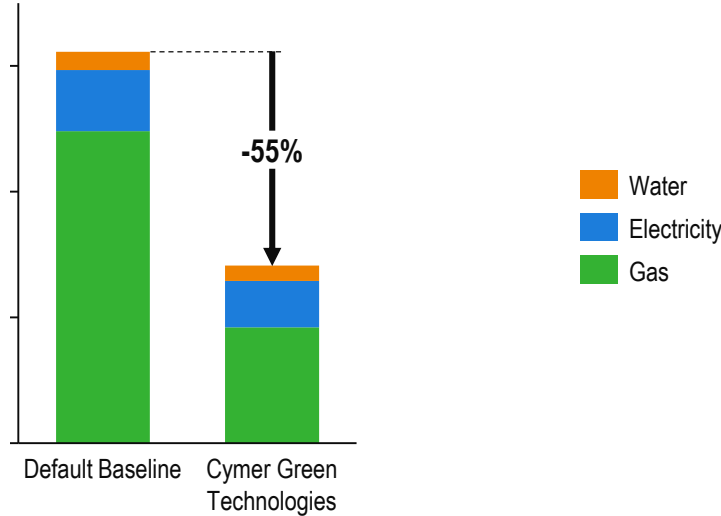


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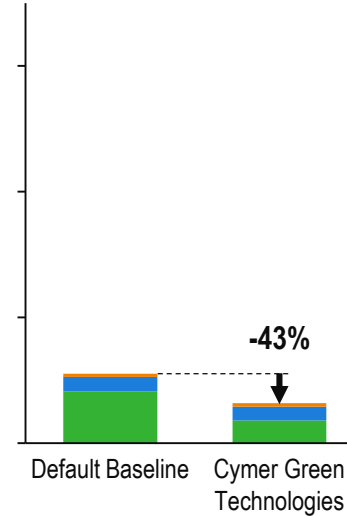
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Sustainability: Reduces Cost of Ownership

ArFi Cost of Ownership (\$/yr/system)



KrF Cost of Ownership (\$/yr/system)



~55% reduction in **ArFi** facility CoO
~43% reduction in **KrF** facility CoO

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- Cymer is committed to reach net zero greenhouse gas emissions from product use by 2040
- Cymer is committed to reducing the chipmaker operating costs, environmental footprint, and business continuity risks by delivering sustainability solutions
- Cymer Technology Roadmap continues to meet and exceed Sustainability goals

CYMER

An **ASML** company



193 nm